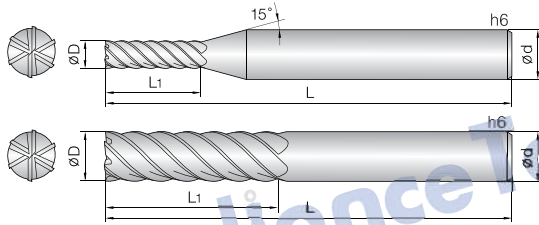


6&8 Flutes Wide Cut 45° Helix End Mills



6&8WHE

- Endmills for various work materials (HRC 50~62) **Pre-hardened steels and Hardened steels.**
- Good wear resistance by Si-based W coating.
- High-Precise edge tolerance.
- Good surface finish.
- 45° Helix design for high speed ,feed condition.
- Reinforced edge design for preventing edge chipping.
- Outstanding performance at high speed machining by ultra fine (0.2μm) grade.



Unit(mm)

Model Number	Cutting Dia. D	Length Of Cut L1	Effective Length L2	Overall Length L	Shank dia d
6WHE 030 100 650	3	10	-	50	6
6WHE 030 150 650	3	15	-	50	6
6WHE 040 120 650	4	12	-	50	6
6WHE 040 160 650	4	16	-	50	6
6WHE 050 150 650	5	15	-	50	6
6WHE 050 200 660	5	20	-	60	6
6WHE 060 150 650	6	15	-	50	6
6WHE 060 200 660	6	20	-	60	6
6WHE 060 250 660	6	25	-	60	6
6WHE 060 300 675	6	30	-	75	6
6WHE 060 350 675	6	35	-	75	6
6WHE 080 200 860	8	20	-	60	8
6WHE 080 250 875	8	25	-	75	8
6WHE 080 300 875	8	30	-	75	8
6WHE 080 350 875	8	35	-	75	8
6WHE 080 400 8A0	8	40	-	100	8
6WHE 080 450 8A0	8	45	-	100	8
6WHE 080 500 8A0	8	50	-	100	8
6WHE 100 250 A75	10	25	-	75	10
6WHE 100 350 AA0	10	35	-	100	10
6WHE 100 450 AA0	10	45	-	100	10
6WHE 100 500 AA0	10	50	-	100	10
6WHE 100 600 AA0	10	60	-	100	10
6WHE 120 300 C75	12	30	-	75	12
6WHE 120 400 CA0	12	40	-	100	12
6WHE 120 500 CA0	12	50	-	100	12

6&8 Flutes Wide Cut 45° Helix End Mills



Unit(mm)

Model Number	Cutting Dia. D	Length Of Cut L1	Effective Length L2	Overall Length L	Shank dia d
6WHE 120 600 CA0	12	60	-	100	12
6WHE 120 700 CC0	12	70	-	120	12
6WHE 160 350 GA0	16	35	-	100	16
6WHE 160 500 GA0	16	50	-	100	16
6WHE 160 650 GC0	16	65	-	120	16
6WHE 160 800 GF0	16	80	-	150	16
6WHE 160 900 GF0	16	90	-	150	16
6WHE 160 1000 GF0	16	100	-	150	16
6WHE 200 450 KA0	20	45	-	100	20
6WHE 200 600 KC0	20	60	-	120	20
6WHE 200 800 KF0	20	80	-	150	20
6WHE 200 900 KF0	20	90	-	150	20
6WHE 200 1000 KF0	20	100	-	150	20
6WHE 200 1100 KK0	20	110	-	200	20
6WHE 200 1200 KK0	20	120	-	200	20
8WHE 250 1000 PF0	25	100	-	150	25
8WHE 250 1250 PK0	25	125	-	200	25