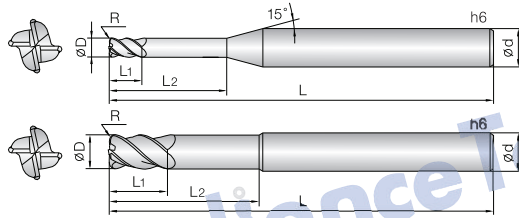


4 Flutes SUS-Cut Rib Corner Radius End Mills



4SRR

- Endmills for Alloy steels, SUS, Ti/Ni base alloys, Inconel and hard-to-cut materials
- S coating provides wear resistance improvement as well as avoid edge stress in various applications.
- Strong design for protection against chattering.
- Good work surface finish by 4 flute and deep chip pocket.
- Minimize fracturing at high feed by high TRS fine WC grade.



Unit(mm)

Model Number	Cutting Dia. D	Corner Radius R	Length Of Cut L1	Effective Length L2	Overall Length L	Shank dia d
4SRR 010 001 050 460	1	R0.1	1.5	5	60	4
4SRR 010 001 060 460	1	R0.1	1.5	6	60	4
4SRR 010 001 080 460	1	R0.1	1.5	8	60	4
4SRR 020 001 100 460	2	R0.1	3	10	60	4
4SRR 020 001 120 460	2	R0.1	3	12	60	4
4SRR 020 001 160 460	2	R0.1	3	16	60	4
4SRR 020 002 100 460	2	R0.2	3	10	60	4
4SRR 020 002 120 460	2	R0.2	3	12	60	4
4SRR 020 002 160 460	2	R0.2	3	16	60	4
4SRR 030 002 150 660	3	R0.2	4.5	15	60	6
4SRR 030 002 200 675	3	R0.2	4.5	20	75	6
4SRR 030 005 150 660	3	R0.5	4.5	15	60	6
4SRR 030 005 200 675	3	R0.5	4.5	20	75	6
4SRR 040 002 200 675	4	R0.2	6	20	75	6
4SRR 040 002 300 675	4	R0.2	6	30	75	6
4SRR 040 005 200 675	4	R0.5	6	20	75	6
4SRR 040 005 300 675	4	R0.5	6	30	75	6
4SRR 040 010 200 675	4	R1	6	20	75	6
4SRR 050 002 250 675	5	R0.2	7.5	25	75	6
4SRR 050 002 360 675	5	R0.2	7.5	36	75	6
4SRR 050 005 250 675	5	R0.5	7.5	25	75	6
4SRR 050 005 360 675	5	R0.5	7.5	36	75	6
4SRR 050 010 250 675	5	R1	7.5	25	75	6
4SRR 060 003 300 675	6	R0.3	9	30	75	6
4SRR 060 003 400 675	6	R0.3	9	40	75	6
4SRR 060 005 300 675	6	R0.5	9	30	75	6

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Unit(mm)

Model Number	Cutting Dia. D	Corner Radius R	Length Of Cut L1	Effective Length L2	Overall Length L	Shank dia d
4SRR 060 005 400 675	6	R0.5	9	40	75	6
4SRR 060 010 300 675	6	R1	9	30	75	6
4SRR 060 010 400 675	6	R1	9	40	75	6
4SRR 060 015 300 675	6	R1.5	9	30	75	6
4SRR 070 003 350 875	7	R0.3	10	35	75	8
4SRR 070 005 350 875	7	R0.5	10	35	75	8
4SRR 070 010 350 875	7	R1	10	35	75	8
4SRR 080 003 400 875	8	R0.3	12	40	75	8
4SRR 080 005 400 875	8	R0.5	12	40	75	8
4SRR 080 010 400 875	8	R1	12	40	75	8
4SRR 080 015 400 875	8	R1.5	12	40	75	8
4SRR 080 020 400 875	8	R2	12	40	75	8
4SRR 090 003 450 AA0	9	R0.3	13	45	100	10
4SRR 090 005 450 AA0	9	R0.5	13	45	100	10
4SRR 090 010 450 AA0	9	R1	13	45	100	10
4SRR 100 003 500 AA0	10	R0.3	15	50	100	10
4SRR 100 005 500 AA0	10	R0.5	15	50	100	10
4SRR 100 010 500 AA0	10	R1	15	50	100	10
4SRR 100 015 500 AA0	10	R1.5	15	50	100	10
4SRR 100 020 500 AA0	10	R2	15	50	100	10
4SRR 110 003 550 CA0	11	R0.3	16	55	100	12
4SRR 110 005 550 CA0	11	R0.5	16	55	100	12
4SRR 110 010 550 CA0	11	R1	16	55	100	12
4SRR 120 003 600 CA0	12	R0.3	18	60	100	12
4SRR 120 005 600 CA0	12	R0.5	18	60	100	12
4SRR 120 010 600 CA0	12	R1	18	60	100	12
4SRR 120 015 600 CA0	12	R1.5	18	60	100	12
4SRR 120 020 600 CA0	12	R2	18	60	100	12
4SRR 120 025 600 CA0	12	R2.5	18	60	100	12
4SRR 120 030 600 CA0	12	R3	18	60	100	12
4SRR 160 005 800 GF0	16	R0.5	24	80	150	16
4SRR 160 010 800 GF0	16	R1	24	80	150	16
4SRR 160 015 800 GF0	16	R1.5	24	80	150	16
4SRR 160 020 800 GF0	16	R2	24	80	150	16
4SRR 160 030 800 GF0	16	R3	24	80	150	16
4SRR 200 005 1000 KF0	20	R0.5	30	100	150	20
4SRR 200 010 1000 KF0	20	R1	30	100	150	20

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Unit(mm)

Model Number	Cutting Dia. D	Corner Radiue R	Length Of Cut L1	Effective Length L2	Overall Length L	Shank dia d
4SRR 200 015 1000 KF0	20	R1.5	30	100	150	20
4SRR 200 020 1000 KF0	20	R2	30	100	150	20
4SRR 200 030 1000 KF0	20	R3	30	100	150	20
4SRR 200 050 1000 KF0	20	R5	30	100	150	20

ECO-CUT

WIDE-CUT

HARD-CUT

ALU-CUT

D-CUT

SUS CUT

MAGIC DRILLS