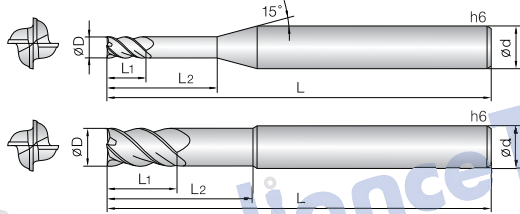


4 Flutes SUS-Cut Rib End Mills



4SRE

- Endmills for Alloy steels, SUS, Ti/Ni base alloys, Inconel and hard-to-cut materials
- S coating provides wear resistance improvement as well as avoid edge stress in various applications.
- Good work surface finish by 3 flute and deep chip pocket.
- 45° Helix design for high speed, feed condition.
- Minimize fracturing at high feed by high TRS fine WC grade.

Unit(mm)

Model Number	Cutting Dia. D	Length Of Cut L1	Effective Length L2	Overall Length L	Shank dia d
4SRE 010 030 450	1	1.5	3	50	4
4SRE 010 050 450	1	1.5	5	50	4
4SRE 010 060 450	1	1.5	6	50	4
4SRE 010 080 450	1	1.5	8	50	4
4SRE 010 100 450	1	1.5	10	50	4
4SRE 012 040 450	1.2	2	4	50	4
4SRE 012 060 450	1.2	2	6	50	4
4SRE 012 080 450	1.2	2	8	50	4
4SRE 012 100 450	1.2	2	10	50	4
4SRE 015 045 450	1.5	2.5	4.5	50	4
4SRE 015 060 450	1.5	2.5	6	50	4
4SRE 015 080 450	1.5	2.5	8	50	4
4SRE 015 100 450	1.5	2.5	10	50	4
4SRE 015 120 450	1.5	2.5	12	50	4
4SRE 015 150 460	1.5	2.5	15	60	4
4SRE 020 060 450	2	3	6	50	4
4SRE 020 080 450	2	3	8	50	4
4SRE 020 100 450	2	3	10	50	4
4SRE 020 120 450	2	3	12	50	4
4SRE 020 140 460	2	3	14	60	4
4SRE 020 160 460	2	3	16	60	4
4SRE 025 075 450	2.5	4	7.5	50	4
4SRE 025 100 450	2.5	4	10	50	4
4SRE 025 120 450	2.5	4	12	50	4
4SRE 025 140 460	2.5	4	14	60	4
4SRE 025 160 460	2.5	4	16	60	4

4 Flutes SUS-Cut Rib End Mills



Unit(mm)

Model Number	Cutting Dia. D	Length Of Cut L1	Effective Length L2	Overall Length L	Shank dia d
4SRE 030 090 660	3	4.5	9	60	6
4SRE 030 120 660	3	4.5	12	60	6
4SRE 030 160 660	3	4.5	16	60	6
4SRE 030 200 660	3	4.5	20	60	6
4SRE 030 250 660	3	4.5	25	60	6
4SRE 030 300 675	3	4.5	30	75	6
4SRE 040 120 660	4	6	12	60	6
4SRE 040 160 660	4	6	16	60	6
4SRE 040 200 660	4	6	20	60	6
4SRE 040 250 660	4	6	25	60	6
4SRE 040 300 675	4	6	30	75	6
4SRE 050 150 660	5	7.5	15	60	6
4SRE 050 180 6A0	5	7.5	18	100	6
4SRE 050 200 660	5	7.5	20	60	6
4SRE 050 250 660	5	7.5	25	60	6
4SRE 050 300 675	5	7.5	30	75	6
4SRE 060 200 660	6	9	20	60	6
4SRE 060 250 6A0	6	9	25	100	6
4SRE 060 300 675	6	9	30	75	6
4SRE 080 250 875	8	12	25	75	8
4SRE 080 350 8A0	8	12	35	100	8
4SRE 080 400 875	8	12	40	75	8
4SRE 100 300 A75	10	15	30	75	10
4SRE 100 400 AA0	10	15	40	100	10
4SRE 100 500 AC0	10	15	50	120	10
4SRE 120 360 C75	12	18	36	75	12
4SRE 120 500 CA0	12	18	50	100	12
4SRE 120 600 CC0	12	18	60	120	12
4SRE 160 480 GA0	16	24	48	100	16
4SRE 160 700 GF0	16	24	70	150	16
4SRE 160 800 GF0	16	24	80	150	16
4SRE 200 600 KC0	20	30	60	120	20
4SRE 200 1000 KF0	20	30	100	150	20