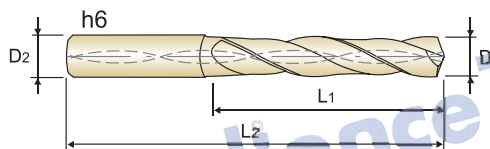


MAGIC DRILLS - SUS



RTDS31

- Special flute shape and geometry suitable for machining stainless steel.
- Excellent chip evacuation from better surface treatment.
- Point R-thinning achieves superior centering and chip curling.
- P coating for better surface finishes and longer tool life.

3XD

Unit(mm)

EDP No.	Drill Diameter	Shank Diameter	Flute Length	Overall Length
	D1	D2	L1	L2
RTDS31030	3.0	6	20	62
RTDS31031	3.1	6	20	62
RTDS31032	3.2	6	20	62
RTDS31033	3.3	6	20	62
RTDS31034	3.4	6	20	62
RTDS31035	3.5	6	20	62
RTDS31036	3.6	6	20	62
RTDS31037	3.7	6	20	62
RTDS31038	3.8	6	24	66
RTDS31039	3.9	6	24	66
RTDS31040	4.0	6	24	66
RTDS31041	4.1	6	24	66
RTDS31042	4.2	6	24	66
RTDS31043	4.3	6	24	66
RTDS31044	4.4	6	24	66
RTDS31045	4.5	6	24	66
RTDS31046	4.6	6	24	66
RTDS31047	4.7	6	24	66
RTDS31048	4.8	6	28	66
RTDS31049	4.9	6	28	66
RTDS31050	5.0	6	28	66
RTDS31051	5.1	6	28	66
RTDS31052	5.2	6	28	66
RTDS31053	5.3	6	28	66
RTDS31054	5.4	6	28	66
RTDS31055	5.5	6	28	66

EDP No.	Drill Diameter	Shank Diameter	Flute Length	Overall Length
	D1	D2	L1	L2
RTDS31056	5.6	6	28	66
RTDS31057	5.7	6	28	66
RTDS31058	5.8	6	28	66
RTDS31059	5.9	6	28	66
RTDS31060	6.0	6	28	66
RTDS31061	6.1	8	34	79
RTDS31062	6.2	8	34	79
RTDS31063	6.3	8	34	79
RTDS31064	6.4	8	34	79
RTDS31065	6.5	8	34	79
RTDS31066	6.6	8	34	79
RTDS31067	6.7	8	34	79
RTDS31068	6.8	8	34	79
RTDS31069	6.9	8	34	79
RTDS31070	7.0	8	34	79
RTDS31071	7.1	8	41	79
RTDS31072	7.2	8	41	79
RTDS31073	7.3	8	41	79
RTDS31074	7.4	8	41	79
RTDS31075	7.5	8	41	79
RTDS31076	7.6	8	41	79
RTDS31077	7.7	8	41	79
RTDS31078	7.8	8	41	79
RTDS31079	7.9	8	41	79
RTDS31080	8.0	8	41	79
RTDS31081	8.1	10	47	89

MAGIC DRILLS - SUS



Unit(mm)

3XD

EDP No.	Drill Diameter	Shank Diameter	Flute Length	Overall Length
	D1	D2	L1	L2
RTDS31082	8.2	10	47	89
RTDS31083	8.3	10	47	89
RTDS31084	8.4	10	47	89
RTDS31085	8.5	10	47	89
RTDS31086	8.6	10	47	89
RTDS31087	8.7	10	47	89
RTDS31088	8.8	10	47	89
RTDS31089	8.9	10	47	89
RTDS31090	9.0	10	47	89
RTDS31091	9.1	10	47	89
RTDS31092	9.2	10	47	89
RTDS31093	9.3	10	47	89
RTDS31094	9.4	10	47	89
RTDS31095	9.5	10	47	89
RTDS31096	9.6	10	47	89
RTDS31097	9.7	10	47	89
RTDS31098	9.8	10	47	89
RTDS31099	9.9	10	47	89
RTDS31100	10.0	10	47	89
RTDS31101	10.1	12	55	102
RTDS31102	10.2	12	55	102
RTDS31103	10.3	12	55	102
RTDS31104	10.4	12	55	102
RTDS31105	10.5	12	55	102
RTDS31106	10.6	12	55	102
RTDS31107	10.7	12	55	102
RTDS31108	10.8	12	55	102
RTDS31109	10.9	12	55	102

EDP No.	Drill Diameter	Shank Diameter	Flute Length	Overall Length
	D1	D2	L1	L2
RTDS31110	11.0	12	55	102
RTDS31111	11.1	12	55	102
RTDS31112	11.2	12	55	102
RTDS31113	11.3	12	55	102
RTDS31114	11.4	12	55	102
RTDS31115	11.5	12	55	102
RTDS31116	11.6	12	55	102
RTDS31117	11.7	12	55	102
RTDS31118	11.8	12	55	102
RTDS31119	11.9	12	55	102
RTDS31120	12.0	12	55	102
RTDS31125	12.5	14	60	107
RTDS31130	13.0	14	60	107
RTDS31135	13.5	14	60	107
RTDS31140	14.0	14	60	107
RTDS31145	14.5	16	65	115
RTDS31150	15.0	16	65	115
RTDS31155	15.5	16	65	115
RTDS31160	16.0	16	65	115
RTDS31165	16.5	18	73	123
RTDS31170	17.0	18	73	123
RTDS31175	17.5	18	73	123
RTDS31180	18.0	18	73	123
RTDS31185	18.5	20	79	131
RTDS31190	19.0	20	79	131
RTDS31195	19.5	20	79	131
RTDS31200	20.0	20	79	131

ECO-CUT
WIDE-CUT
HARD-CUT
ALU-CUT
D-CUT
SUS CUT
MAGIC DRILLS