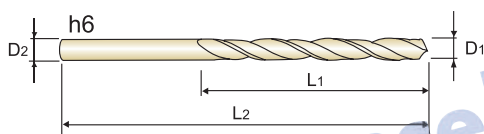


MAGIC DRILLS - JOBBER & STUB LENGTH



RTDJ80

- ▶ Drilling for Steel, Cast Steel, Cast Iron, Malleable Cast Iron.
- ▶ Self centering and chip breaking by R-thinning.
- ▶ Wave shape and negative land on the cutting edge for low thrust, stable torque and long tool life.
- ▶ Optimized flute shape for strength of drilling and smooth chip evacuation.

8XD

D1=D2

Unit(mm)

EDP No.	Drill Diameter	Flute Length	Overall Length
	D1	L1	L2
RTDJ80010	1.0	12	34
RTDJ80011	1.1	14	36
RTDJ80012	1.2	16	38
RTDJ80013	1.3	16	38
RTDJ80014	1.4	18	40
RTDJ80015	1.5	18	40
RTDJ80016	1.6	20	43
RTDJ80017	1.7	20	43
RTDJ80018	1.8	22	46
RTDJ80019	1.9	22	46
RTDJ80020	2.0	24	49
RTDJ80021	2.1	24	49
RTDJ80022	2.2	27	53
RTDJ80023	2.3	27	53
RTDJ80024	2.4	30	57
RTDJ80025	2.5	30	57
RTDJ80026	2.6	30	57
RTDJ80027	2.7	33	61
RTDJ80028	2.8	33	61
RTDJ80029	2.9	33	61
RTDJ80030	3.0	33	61
RTDJ80031	3.1	36	65
RTDJ80032	3.2	36	65
RTDJ80033	3.3	36	65
RTDJ80034	3.4	39	70
RTDJ80035	3.5	39	70

EDP No.	Drill Diameter	Flute Length	Overall Length
	D1	L1	L2
RTDJ80036	3.6	39	70
RTDJ80037	3.7	39	70
RTDJ80038	3.8	43	75
RTDJ80039	3.9	43	75
RTDJ80040	4.0	43	75
RTDJ80041	4.1	43	75
RTDJ80042	4.2	43	75
RTDJ80043	4.3	47	80
RTDJ80044	4.4	47	80
RTDJ80045	4.5	47	80
RTDJ80046	4.6	47	80
RTDJ80047	4.7	47	80
RTDJ80048	4.8	52	86
RTDJ80049	4.9	52	86
RTDJ80050	5.0	52	86
RTDJ80051	5.1	52	86
RTDJ80052	5.2	52	86
RTDJ80053	5.3	52	86
RTDJ80054	5.4	57	93
RTDJ80055	5.5	57	93
RTDJ80056	5.6	57	93
RTDJ80057	5.7	57	93
RTDJ80058	5.8	57	93
RTDJ80059	5.9	57	93
RTDJ80060	6.0	57	93
RTDJ80061	6.1	63	101

MAGIC DRILLS - JOBBER & STUB LENGTH



8XD

D1=D2

Unit(mm)

EDP No.	Drill Diameter	Flute Length	Overall Length
	D1	L1	L2
RTDJ80062	6.2	63	101
RTDJ80063	6.3	63	101
RTDJ80064	6.4	63	101
RTDJ80065	6.5	63	101
RTDJ80068	6.8	69	109
RTDJ80070	7.0	69	109
RTDJ80075	7.5	69	109
RTDJ80080	8.0	75	117
RTDJ80085	8.5	75	117

EDP No.	Drill Diameter	Flute Length	Overall Length
	D1	L1	L2
RTDJ80090	9.0	81	125
RTDJ80095	9.5	81	125
RTDJ80100	10.0	87	133
RTDJ80102	10.2	87	133
RTDJ80105	10.5	87	133
RTDJ80110	11.0	94	142
RTDJ80115	11.5	94	142
RTDJ80120	12.0	101	151
RTDJ80130	13.0	101	151

ECO-CUT

WIDE-CUT

HARD-CUT

ALU-CUT

D-CUT

SUS CUT

MAGIC DRILLS