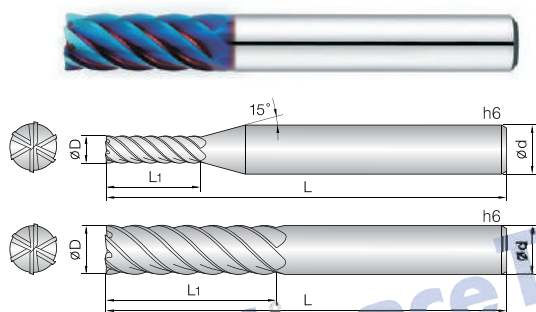


6 & 8 Flute Hard Cut 45° Helix End Mills For Hardened Steels



6&8HHE

- Endmills for various work materials (HRC 52-68) Pre-hardened steels and Hardened steels.
- Good wear resistance by high quality Si-based H coating.
- High-Precise edge tolerance.
- 45° Helix design for high speed, feed condition.
- Reinforced edge design for preventing edge chipping.
- Good surface finish.
- Outstanding performance at high speed machining by ultra fine (0.2µm) WC grade.



Unit(mm)					
Model Number	Cutting Dia. D	Length Of Cut L1	Effective Length L2	Overall Length L	Shank dia d
6HHE 030 100 650	3	10	-	50	6
6HHE 030 150 650	3	15	-	50	6
6HHE 030 200 660	3	20	-	60	6
6HHE 040 120 650	4	12	-	50	6
6HHE 040 160 650	4	16	-	50	6
6HHE 040 200 660	4	20	-	60	6
6HHE050 150 650	5	15	-	50	6
6HHE 050 200 660	5	20	-	60	6
6HHE 050 250 660	5	25	-	60	6
6HHE 060 150 650	6	15	-	50	6
6HHE 060 200 660	6	20	-	60	6
6HHE 060 250 660	6	25	-	60	6
6HHE 060 300 675	6	30	-	75	6
6HHE 060 350 675	6	35	-	75	6
6HHE 060 400 675	6	40	-	75	6
6HHE 080 200 860	8	20	-	60	8
6HHE 080 250 875	8	25	-	75	8
6HHE 080 300 875	8	30	-	75	8
6HHE 080 350 875	8	35	-	75	8
6HHE 080 400 8A0	8	40	-	100	8
6HHE 080 450 8A0	8	45	-	100	8
6HHE 080 500 8A0	8	50	-	100	8
6HHE 100 250 A75	10	25	-	75	10
6HHE 100 350 AA0	10	35	-	100	10
6HHE 100 450 AA0	10	45	-	100	10
6HHE 100 500 AA0	10	50	-	100	10

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Unit(mm)

Model Number	Cutting Dia. D	Length Of Cut L1	Effective Length L2	Overall Length L	Shank dia d
6HHE 100 600 AA0	10	60	-	100	10
6HHE 120 300 C75	12	30	-	75	12
6HHE 120 400 CA0	12	40	-	100	12
6HHE 120 500 CA0	12	50	-	100	12
6HHE 120 600 CA0	12	60	-	100	12
6HHE 120 700 CC0	12	70	-	120	12
6HHE 140 350 EA0	14	35	-	100	14
6HHE 140 550 EA0	14	55	-	100	14
6HHE 140 750 EF0	14	75	-	150	14
6HHE 160 350 GA0	16	35	-	100	16
6HHE 160 500 GA0	16	50	-	100	16
6HHE 160 650 GC0	16	65	-	120	16
6HHE 160 800 GF0	16	80	-	150	16
6HHE 160 900 GF0	16	90	-	150	16
6HHE 160 1000 GF0	16	100	-	150	16
6HHE 180 400 IA0	18	40	-	100	18
6HHE 180 650 IC0	18	65	-	120	18
6HHE 200 450 KA0	20	45	-	100	20
6HHE 200 600 KC0	20	60	-	120	20
6HHE 200 800 KF0	20	80	-	150	20
6HHE 200 900 KF0	20	90	-	150	20
6HHE 200 1000 KF0	20	100	-	150	20
6HHE 200 1100 KK0	20	110	-	200	20
6HHE 200 1200 KK0	20	120	-	200	20
8HHE 250 1000 PF0	25	100	-	150	25
8HHE 250 1300 PK0	25	130	-	200	25